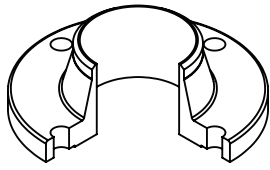
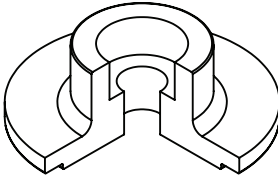
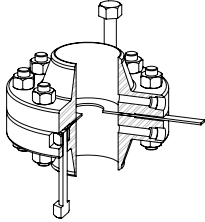
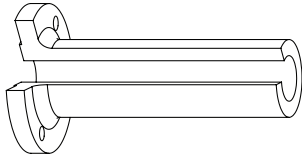
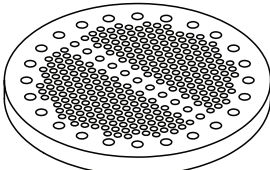
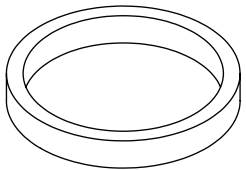
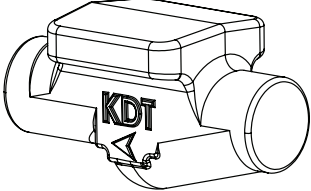
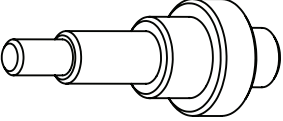
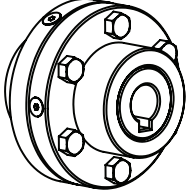
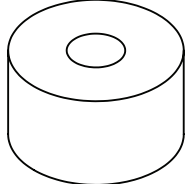
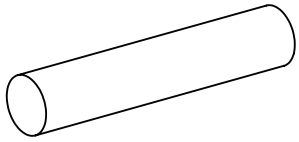
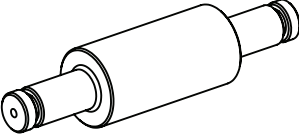


Product	Description / Options	
<p><b>Flanges</b></p>	<p><b>Our high quality steel flanges are forged from a range of materials to standard sizes or to your specifications.</b></p> <ul style="list-style-type: none"> <li>› Our standard range of flanges is manufactured to ASME/ANSI B16.5 (NPS 6" through NPS 24" and pressure classes 150 to 2500). Large diameter flanges (up to NPS 48) are forged according to ASME/ANSI B16.47.</li> <li>› Flanges with diameters of 26-48 inches (NPS) are manufactured to pressure classes from 150 to 600 lbs, according to BS3293</li> <li>› AWWA Standard Flanges up to 48" NPS</li> <li>› Spectacle Blind/Figure 8 flanges according to ASME B16.48</li> <li>› MSS SP-44 standard flanges with diameters of 12-48 inches (NPS) and pressure classes 150 to 900 lbs,</li> <li>› DIN flanges as per EN 1092-1 in sizes ranging from DN10 to DN1400, with ratings of PN6 to PN400</li> </ul>	
<p><b>Non-Standard/ Custom Flanges</b></p>	<p><b>Kisaan Die Tech will work with you to design and manufacture custom flanges for most applications. We can manufacture flanges with:</b></p> <ul style="list-style-type: none"> <li>› Maximum diameter of 1600mm</li> <li>› Maximum weight of 3000 kg.</li> </ul> <p>Please contact us for more information.</p>	
<p><b>Orifice Flange Unions</b></p>	<p><b>We manufacture Orifice Flange Unions to ASME B16.36 (Orifice Flanges) in sizes from 1/2" to 12", in pressure class 300 through 2500.</b></p> <p>Our Orifice Flange Unions can be forged in a wide range of materials and comprise gaskets, jack screws, pipe plugs, studs and nuts. The hardware is also available in a range of material.</p>	
<p><b>Long Weld Neck flanges</b></p>	<p><b>We manufacture Long Weld Neck Flanges (HB, F, V1, V2 and V3) to ASME B16.5, in sizes from 1/2" to 24" NPS, in lengths from 9" to 40" and to pressure classes 150 to 2500.</b></p> <p>We can customize Long Weld Neck flange diameters, facing and weld bevels to customer specifications.</p>	
<p><b>Tube Sheets</b></p>	<p><b>Tube sheets can be supplied drilled and/or machined to your specifications.</b></p> <ul style="list-style-type: none"> <li>› Maximum dimensions of 1500mm x 350mm</li> <li>› Maximum weight of 4000kgs.</li> </ul> <p>Please contact us for more information.</p>	
<p><b>Rings</b></p>	<p><b>Rings can be forged from carbon, alloy and stainless steels.</b></p> <ul style="list-style-type: none"> <li>› Maximum outside diameter - 1600mm</li> <li>› Maximum thickness - 350mm</li> <li>› Maximum weight - 3000kg</li> </ul> <p><b>Rings</b> can be forged to any specification. Please inquire.</p>	

Product	Description	Options
<b>Non-Standard/ Custom Closed Die Forgings</b>	<p><b>We manufacture custom closed die forgings in a wide range of materials and sizes. Kisaan Die Tech can work with you to design, forge and finish complex components for most applications.</b></p> <ul style="list-style-type: none"> <li>&gt; Maximum Outside Diameter: 350 mm</li> <li>&gt; Maximum Weight: 60 kg</li> <li>&gt; Minimum Weight: 1.5 kg</li> </ul> <p>Please contact us for more information.</p>	
<b>Shafts</b>	<p><b>Shafts are available in carbon and alloy steels and can be threaded, bored, tapered, splined or eccentric, according to your specifications.</b></p> <ul style="list-style-type: none"> <li>&gt; Maximum outside diameter - 450 mm</li> <li>&gt; Maximum length - 5000 mm</li> <li>&gt; Maximum forged weight - 5000 kg</li> </ul>	
<b>Couplings</b>	<p><b>Kisaan Die Tech manufactures mechanical couplings to standard and custom specifications.</b></p> <p>Please inquire.</p>	
<b>Gear Blanks</b>	<p><b>Gear blanks can be forged to your specifications, using either a closed or open die forging process.</b></p> <ul style="list-style-type: none"> <li>&gt; Maximum outside diameter - 1500 mm</li> <li>&gt; Maximum forged weight - 5000 kg</li> </ul>	
<b>Forged Bars</b>	<p><b>Forged bars can be supplied in a round and square. All bars are U.T tested for centre soundness.</b></p> <ul style="list-style-type: none"> <li>&gt; Maximum Length: 5000mm</li> <li>&gt; Outside Diameter: 50 mm to 450mm max</li> </ul>	
<b>Forged Rolls</b>	<p><b>Kisaan Die Tech manufacturers forged, variable-diameter steel rolls to your specifications.</b></p> <ul style="list-style-type: none"> <li>&gt; Maximum Barrel Diameter: 500 mm</li> <li>&gt; Minimum Barrel Diameter: 100 mm</li> <li>&gt; Maximum Weight: 5000 kg</li> </ul>	

**Materials** For information about materials or standards not listed here, please contact us.

<p>ASTM <b>A182 F5</b> ASTM <b>A182 F9</b> ASTM <b>A182 F11</b> ASTM <b>A182 F22</b> ASTM <b>A182 F91</b> ASTM <b>A182 F51</b> Duplex Stainless Steel ASTM <b>A182 F304/H/L</b> ASTM <b>A182 F53</b></p>	<p>ASTM <b>A182 F55</b> ASTM <b>A182 F60</b> HASTELLOY <b>C22</b> HASTELLOY <b>C276</b> ASME <b>SA266</b> BS970 - <b>3</b> EN <b>10025</b> EN <b>10083</b> EN <b>10088</b></p>	<p>EN <b>10269</b> EN <b>10222</b> ASTM <b>A182 F316/H/L</b> ASTM <b>A182 F321/H</b> ASTM <b>A182 F310/H</b> ASTM <b>A182 F317/L</b> ASTM <b>A182 F347/H/L</b> ASTM <b>A 105N</b> ASTM <b>A 350 LF2</b></p>	<p>ASTM <b>A29 4140</b> ASTM <b>A29 4340</b> ASTM <b>A29 8620</b> CSA (Canadian Standards Association) Grades ASTM <b>A 694</b>: High Strength transmission- service pipe. ANSI/<b>NACE MR0175/ISO 15156</b> <b>NACE MR0103</b></p>
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